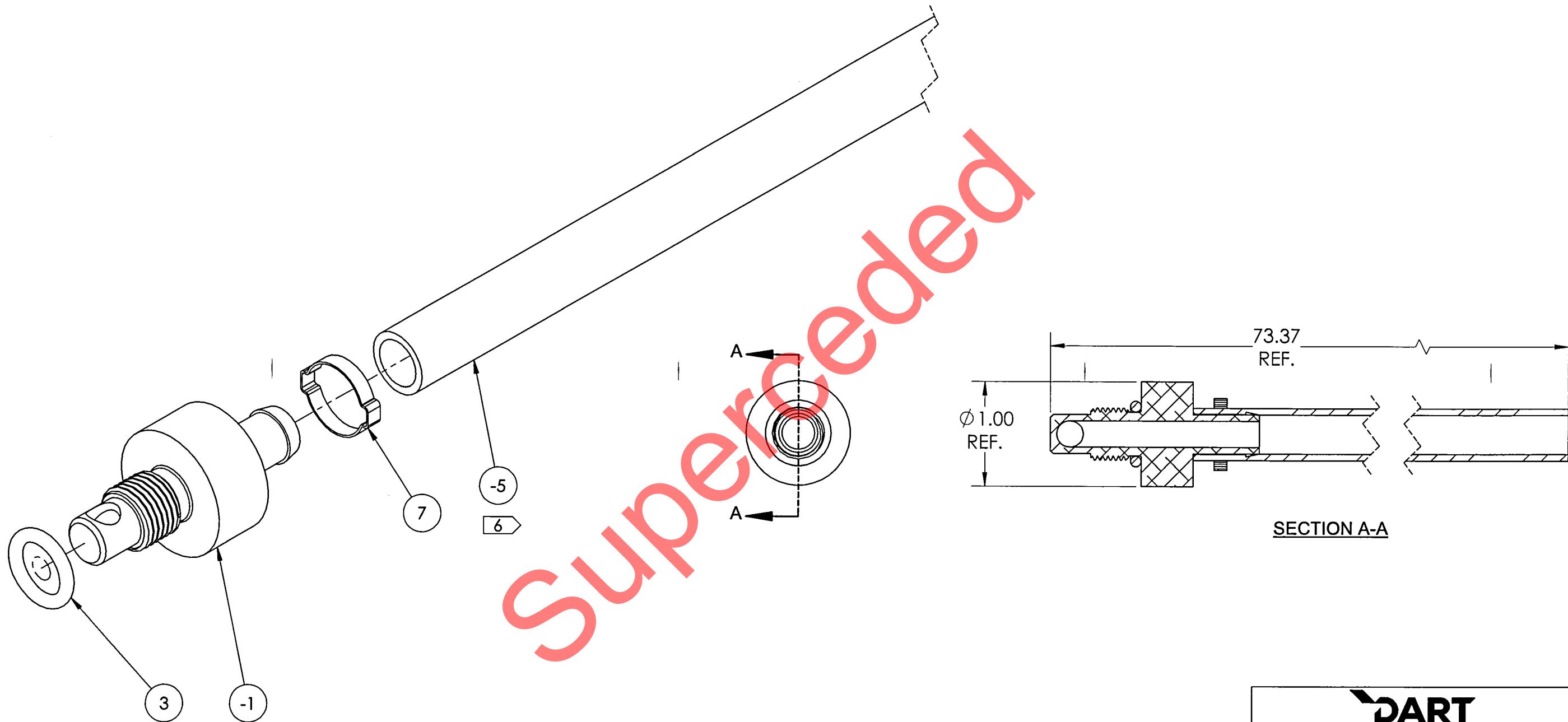


ITEM #	QTY	PART #	TITLE	PG
-1	1	RBT18650-101-1	DRAIN TOOL	2
-5	1	RBT18650-101-5	HOSE 1/2" OD x 3/8" ID x 6 ft	3
3	1	McMaster#1288N142	O RING .424" ID x .103" WIDTH	-
7	1	DIXON VALVE # 1315	CRIMP HOSE CLAMP 3/8"	-

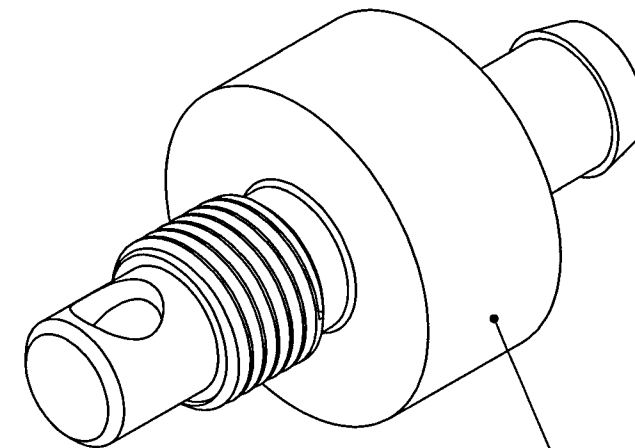
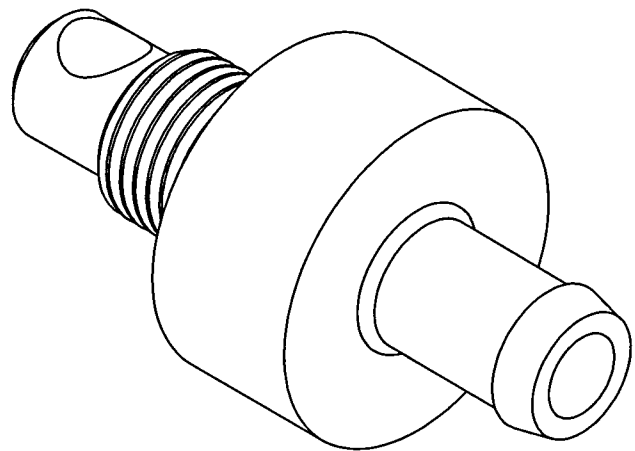
REV.	DESCRIPTION	ECN #	DATE	BY	APPROVED
A	NEW ISSUE	17-630	17.09.05	VM	WM
B	RENUMBER PARTS, TEMPLATE UPDATED	17-690	17.10.02	VM	WM



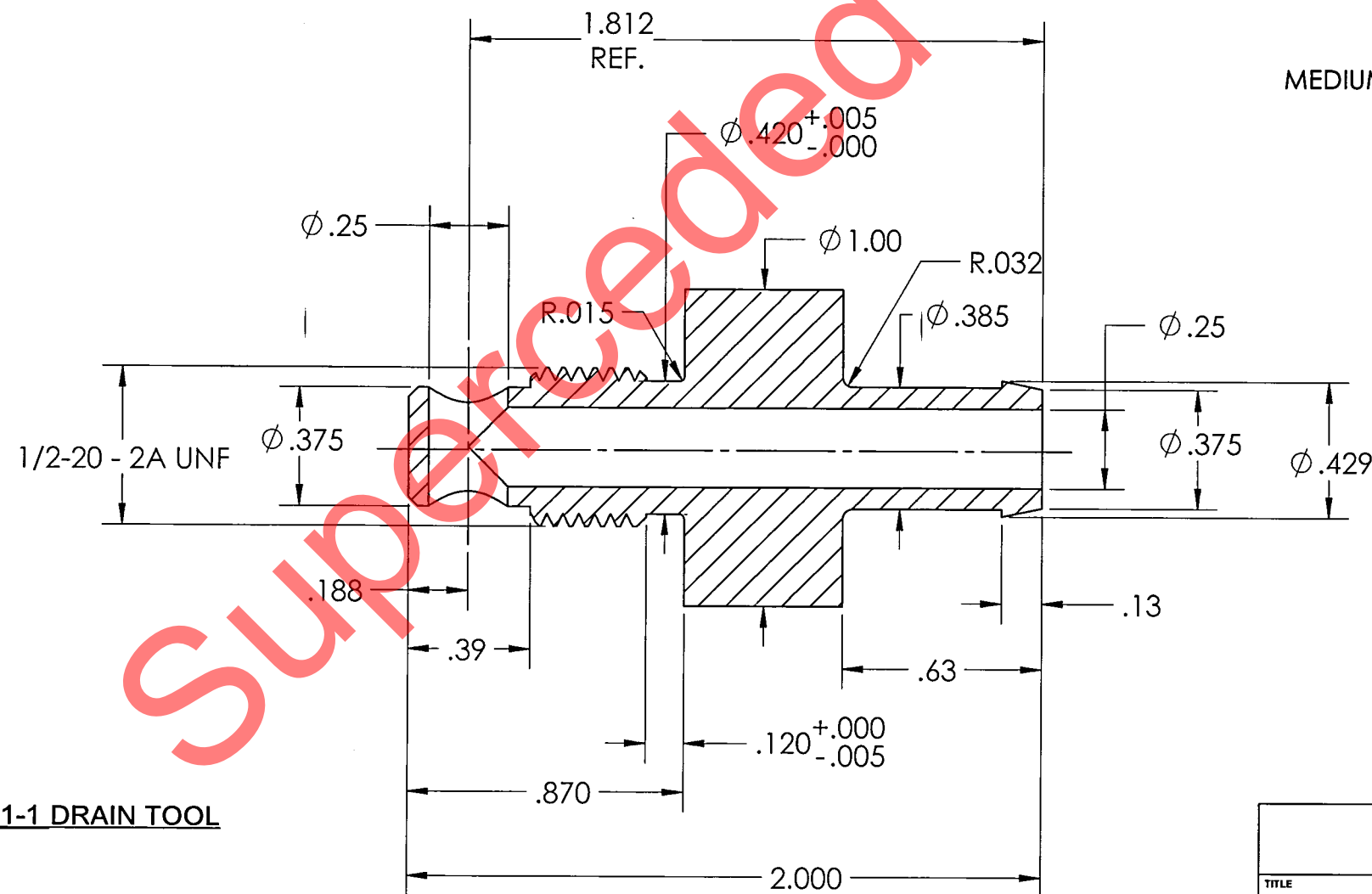
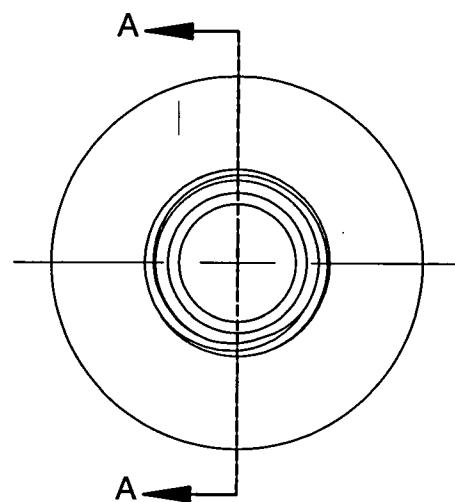
RBT18650-101 TAIL ROTOR GEAR BOX DRAIN TOOL

NOTES:
1) MATERIAL: N/A
2) FINISH: N/A
3) HEAT TREAT: N/A
4) SPEC: N/A
5) BREAK ALL SHARP EDGES : N/A
6) IDENTIFICATION: USE A TAG ON HOSE FOR P/N

DART AEROSPACE		Hawkesbury, Ontario, Canada	
TITLE TAIL ROTOR GEAR BOX DRAIN TOOL			
DWG NO. RBT18650-101		REV B	
DESIGN BY:	VM 9/5/2017	.XXX ± .005	FRACTIONS ± 1/8
DRAWN BY:	VM 11/02/2017	.XX ± .01	ANGLES ± 5°
CHECKED:	SAC 11/20/2017	.X ± .1	SURFACES = 125
MFG. APPR:	ADD 11/27/2017	1. DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED	
APPROVED:	WM 11/29/2017	2. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DATE:	11/2/2017	3. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE:	NTS	WEIGHT:	N/A
		SHEET 1 OF 3	
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MEDIUM DIAMOND KNURL

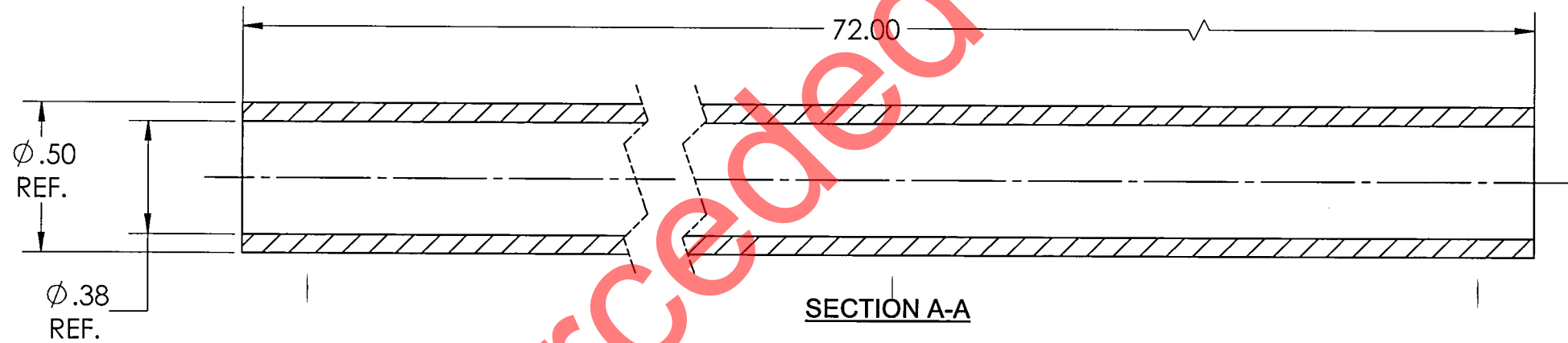
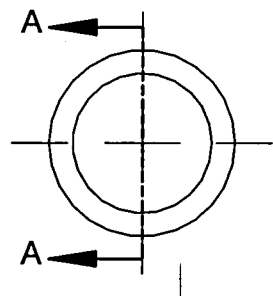


RBT18650-101-1 DRAIN TOOL

SECTION A-A

- NOTES:
- 1) MATERIAL: 6061-T6
 - 2) FINISH: RED ANODIZE
 - 3) HEAT TREAT: N/A
 - 4) SPEC: MIL-A-8625, TYPE II, CLASS 2; WATER SEALANT
 - 5) BREAK ALL SHARP EDGES .015 x 45° OR .015R
 - 6) IDENTIFICATION: N/A


DART AEROSPACE Hawkesbury, Ontario, Canada			
TITLE DRAIN TOOL			
DWG NO. RBT18650-101-1			REV B
DESIGN BY:	VM 9/5/2017	.XXX ± .005	FRACTIONS ± 1/8
DRAWN BY:	VM 11/02/2017	.XX ± .01	ANGLES ± 5°
CHECKED:	SAC 11/20/2017	.X ± .1	SURFACES = 125
MFG. APPR:	DD 11/27/2017	1. DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED	
APPROVED:	WM 11/29/2017	2. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DATE:	11/2/2017	3. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE:	NTS	WEIGHT:	0.0 LBS
		SHEET 2 OF 3	
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RBT18650-101-5 HOSE 1/2" OD x 3/8" ID x 6 ft

NOTES:

- 1) MATERIAL: KURI TEC # K010-0608
- 2) FINISH: N/A
- 3) HEAT TREAT: N/A
- 4) SPEC: N/A
- 5) BREAK ALL SHARP EDGES .015 x 45° OR .015R
- 6) IDENTIFICATION: N/A

 DART AEROSPACE Hawkesbury, Ontario, Canada			
TITLE HOSE 1/2" OD x 3/8" ID x 6 ft			
DWG NO. RBT18650-101-5			REV B
DESIGN BY:	VM 9/5/2017	.XXX ± .005	FRACTIONS ± 1/8
DRAWN BY:	VM 11/02/2017	.XX ± .01	ANGLES ± 5°
CHECKED:	SAC 11/20/2017	.X ± .1	SURFACES = 125
MFG. APPR:	OD 11/27/2017	1. DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED	
APPROVED:	WM 11/29/2017	2. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DATE:	11/2/2017	3. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE:	NTS	WEIGHT:	0.3 LBS
		SHEET 3 OF 3	
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